#### Abstract

In a waste disposal site for storing waste and residues of solid organic or inorganic substances, composites and mixtures thereof, arranged in the ground (22) is a trough comprising a trough bottom (14) and side walls, the trough bottom of which contains at least two water-tight layers (B, C) with constituents of a ceramic binder system (CBS). Arranged flat between the top water-tight layer (C) and the waste material  $(24_a)$  is at least one water-tight plastic film (26) on which compacted debris is stored as waste covering which material  $(24_a)$ . Moreover, there is a contains at least two water-tight layers (B, C) on which least one seepage layer is arranged at there dissipating rainwater.

Fig. 2

### KEY TO FIGURES

# Figure 2

Verfestigtes Deponiergut = compacted waste material
Kunstofffolie = plastic film

#### Figure 4

Hausmüll = domestic waste

30 = dewatering

48 = separation of biomass

Wasser = water

32 = water treatment / clarification plant

34 = water for agriculture

Schlamm = sludge

Biogas = biogas

38 = sludge drying stage

Feststoffe = solids

Abwärme vom therm. Kraftwerk = waste heat from thermal power station

### Figure 5

38 = dewatering

48 = separation of biomass

Biomasse = biomass

56 = separation of metals/plastics

50 = composting plant

Reststoff = residue

60 = impact plant

Metalle = metals

Restkunststoffe = residual plastics

Kompost = compost

Biogas = biogas

Von Schlammtrocknung = from sludge drying stage

46 = gas engine

Elektr. Energie = electrical energy

### Figure 6

48 = separation of biomass

56 = separation of metals/plastics

68 = separation of residues

Metalleverbund = metal composite

60 = impact plant

Metalle = metals

Restkunststoffe = residual plastics

64 = identification / separation

Brennstoff Aufbereitung = fuel reprocessing stage

66 = regranulation, extrusion

Fertigprodukt = finished product

## Figure 7

56 = separation of metals/plastics

68 = separation of residues

Sondermülle = special waste

Mineralstoffe = mineral substances

Papier, Holz, Restorganik = paper, wood, residual organics

64 = identification / separation

66 = regranulation, extrusion

Fertigprodukt = finished product

Restkunststoffe = residual plastics

70 = fuel reprocessing stage

Brennstoff = fuel

Abwärme = waste heat

Therm. Kraftwerk = thermal power station

Aschen, Schlacken = ashes, slag

CBS-Verfahren = CBS method

Von Schlammtrocknung = from sludge drying stage

Zu Schlammtrocknung = to sludge drying stage

Elektr. Energie = electrical energy

#### Figure 8

68 = separation of residues

Reststoffe = residues

Mineralstoffe = mineral substances

Papier, Holz, Restorganik = paper, wood, residual organics

78 = immobilization

24<sub>a</sub> = stabilized waste material

Deponie = waste disposal site

Mineralstoffe = mineral substances

74 = CBS method

Bauindustrie = construction industry

Papier, Holz, Restorganik = paper, wood, residual organics

70 = fuel reprocessing stage

72 = thermal power station

Aschen, Schlacken = ashes, slag

# Figure 9

MVA-Schlacke = MVA slag
75 = sieving
Grobteile = coarse grains
Feinteile = fine grains
Fremdstoffe = foreign substances
Gereinigte Feinteile = purified fine grains
Hüttensande = slag sand
Kraftwerksasche = power station ash
Gerüstsilikate = tectosilicates
76 = mixing and grinding